Toxics Reduction Act Public Annual Report Calendar 2014

	Sonoco Products Company	
The legal and trade names of the owner and the operator of the facility, the street	1 North Second Street	
ddress of the facility and, if the mailing address of the facility is different from the	Hartsville SC 29550	
reet address, the mailing address.(See below)	United States	
-	Since states	
Facility NPRI identification number	116	595
The identification number assigned to the facility by the Ministry of the		
nvironment for the purposes of Ontario Regulation 127/01.		-
Number of full-time employees		85
North American Industry Classification System (NAICS) - 2, 4, and 6 digit codes	33	
	3339	
	333920	
	555520	
If applicable, the name, position and telephone number of the individual who is		
e contact at the facility for the public:		
Public Contact (if applicable)	Laura Bociat	
Title	Plant Manager	
Phone Number	905-624-1701	
Address of each person below if not the same as the facility		
Facility Name	Sonoc	o Flexibles
Address 1	1691 Mat	heson Blvd
Address 2		
City	Missis	sauga
Province		ON
Postal Code		L4W 1S1
UTM coordinates, x and y	X 611307	Y 4832814
Datum		
Legal name of Canadian parent company, if your facility is a subsidiary of a		
anadian parent company		
Parent company name	Not App	olicable
Address 1		
Address 2		
City		
Province		
•		

Substance: CAS Number:	N/A		
On a facility wide basis: Amount that entered the facility as the substance itself or as a constituent of another substance: The amount of substance that was created: The amount of substance that was contained in product:	,		Units 0.00 0 tonnes 00 tonnes

On site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling can be viewed by searching for this facility at http://www.ec.gc.ca/inrp.npri/default.asp?lang=en

Substance:	Ethanol		
CAS Number:	64-17-5		
On a facility wide basis: Amount that entered the facility as the substance itself or as a constituent of another substance: The amount of substance that was created: The amount of substance that was contained in product:	0.0	Units 2 tonnes 000 tonnes .000 tonnes	

Onsite releases from the facility to air, water and land, as well as on and off site disposal and off site recycling can be viewed by searching for this facility at http://www.ec.gc.ca/inrp.npri/default.asp?lang=en

	n-Butyl Acetate 123-86-4		
On a facility wide basis: Amount that entered the facility as the substance itself or as a constituent of another	Amount	Units	
substance:	:	34.000 tonnes	
The amount of substance that was created:	0.000 tonnes		
The amount of substance that was contained in product:	(0.000 tonnes	

Onsite releases from the facility to air, water and land, as well as on and off site disposal and off site recycling can be viewed by searching for this facility at http://www.ec.gc.ca/inrp.npri/default.asp?lang=en

Substance:	Isopropanol		
CAS Number:	67-63-0		
On a facility wide basis: Amount that entered the facility as the substance itself or as a constituent of another substance: The amount of substance that was created: The amount of substance that was contained in product:	Amount Units 14.000 tonnes 0.000 tonnes 0.000 tonnes		

On site releases from the facility to air, water and land, as well as on and off site disposal and off site recycling can be viewed by searching for this facility at http://www.ec.gc.ca/inrp.npri/default.asp?lang=en

Substance: Propylene Glycol Butyl Acetate

CAS: 29387-86-8

Amount that entered facility as the substance itself or as a constituent of another : 13.000 tonnes

Amount created: 0

Amount in product: 0

Annual Progress Report - Calendar 2014

Substance	CASRN
VOCs Propylene Glycol butyl acetate	N/A 29387-86-8
Ethanol	64-17-5
n-Butyl Acetate	123-86-4
Isopropanol	67-63-0

Plan Objectives

Sonoco's goal is to reduce the use and release of the above noted substances where technically and economically feasible. Based on currently available information and technologies, there are no technically and economically reduction options currently available for these substance. However, Sonoco will continue to explore and investigate potential options as they arise as part of their sustainability programs.

Toxics Reduction Progress

The facility's total VOC rates decreased in 2014 from 2013 which resulted in the increase in both of the substance quantities for use and quantities released to the air. The individual chemicals listed above was about the same year-to-year. We can attribute this to closer watch of solvent inventories.

Plan Implementation Progress

There were no reduction options identified in any of the plans for the above noted substances that were identified as being both technically and economically feasible. As such, there were no timelines presented in the reduction plans for the above noted substances. However, Sonoco will continue to explore and investigate potential reduction options as they arise as part of their sustainability programs. The plant continues to control spills as much as possible and to reduce fugitive solvent loss due to open containers.

As there were no anticipated reductions noted in each of the plans for the toxic substances noted above, there were no reductions of any toxic substances during the reporting period that would be attributable to any reduction plan.

Certification Statement

As of May 12, 2015, I certify that I have read the reports on the toxic substance reduction plans for the chemicals and am familiar with their contents and to my knowledge the information contained in the reports is factually accurate and the reports comply with the Toxics Reduction Act, 2009 and Ontario Regulation 455/09 (General) made under the Act.

The original version of this report is signed off by: Highest Ranking	Laura Bociat
Employee: Title:	Plant Manager
Phone Number:	905-624-1701

Substance	CASRN	Report Year	Used	Created	In Product	Air	Water	Disposal	Recycle
VOC		2013	948	0	0.000	948	0.000	0.000	0.000
(MT)	NI / A	2013	900	0	0.000	900	0.000	0.000	0.000
	N/A	Change	-48	0	0.000	-48	0.000	0.000	0.000
		% Change	-5.0%	0	0.0%	-5%	0.0%	0.0%	0.0%
Ethanol		2013	38.000	0	0.000	38	0.000	7.000	0.000
(MT)	64.47.5	2014	42.000	0	0.000	42	0.000	7.000	0.000
	64-17-5	Change	4.000	0	0.000	4	0.000	0.000	0.000
		% Change	2.0%	0%	0.0%	2%	0.0%	0.0%	0.0%

Substance	CASR	Report Year	Used	Created	In Product	Air	Water	Disposal	Recycle
n-Butyl Acetate		2013	33.000	0	0.000	33	0.000	0.000	0.000
(MT)	128-86-4	2014	34.000	0	0.000	34	0.000	0.000	0.000
		Change	1.000	0	0.000	1	0.000	0.000	0.000
		% Change	1.0%	0%	0.0%	1.%	0%		0.0%
Isopropanol		2013	13.000	0	0.000	13	0.000	0.000	0.000
(MT)	(7, (2, 0	2014	13.000	0	0.000	13	0.000	0.000	0.000
	67-63-0	Change	0	0	0.000	0	0.000	-1.000	0.000
		% Change	0%	0%	0.0%	0%	0.0%	0.0%	0.0%

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